1. Product and Company Identification

Material name: Aluminum Bronze Alloys
Revision date: 06-30-2011
Version #: 04
CAS #: Mixture
Product code: C95200, C95210, C95400, C95420, C95500, C95700, C95800, C95900, AB2, ADV22, ADVANCE20, AMS-4640, AMS-4872, CA-104, CA954-A, CB954, CONCAST-380, CDA954JD, CLASS-1, CON-954, CuAl10Fe, CuAl10Fe2, CuAl10Ni, CuAl10Ni5, CuAl10Ni5F, CuAl10Ni-M, CuAl10NiP, CuAl11Ni, CuAl11Fe4, CuAl11FeNi, CuAl9Ni5Fe, RCB 954, Paper Rolls, Aluminium Bronze Solids
MSDS Number: 1
Product use: Manufacturing
Manufacturer/Supplier: Concast Metal Products Company
131 Myoma Road (PO Box 816) Mars, PA 16046
dpl@concast.com or adk@concast.com
Telephone: 1-800-626-7071
Contact Person: Dominic LeMaire or Andy Krowsoski
Emergency: 1-800-424-9300
Chemtrec (24-hrs)

2. Hazards Identification

Physical state: Solid.
Appearance: Shapes, Solids, Tubes & Turnings.
Emergency overview: WARNING
May cause allergic respiratory and skin reactions. Possible cancer hazard - may cause cancer based on animal data. Danger of serious damage to health by prolonged exposure.

OSHA regulatory status: This product is considered hazardous under 29 CFR 1910.1200 (Hazard Communication).
Potential health effects

Routes of exposure: Inhalation. Skin contact. Eye contact.

Eyes
Molten material will produce thermal burns. Elevated temperatures or mechanical action may form dust and fumes which may be irritating to the eyes. Acute exposure to cobalt metal, dust, and fume may cause irritation of skin and eyes.

Skin
May cause allergic skin reaction. Hot or molten material may produce thermal burns. Workers allergic to nickel may develop eczema or rashes. Acute exposure to cobalt metal, dust, and fume may cause irritation of skin and eyes. In sensitized individuals, exposure causes an asthma-like attack, with wheezing, bronchospasm, and dyspnea.

Inhalation
May cause allergic respiratory reaction. Elevated temperatures or mechanical action may form dust and fumes which may be irritating to mucous membranes and respiratory tract. In sensitized individuals, exposure causes an asthma-like attack, with wheezing, bronchospasm, and dyspnea.

Ingestion
Not relevant, due to the form of the product in its manufactured and shipped state. However, ingestion of dusts generated during working operations may cause nausea and vomiting.

Target organs: Lungs.

Chronic effects: Contains nickel. Chronic inhalation of metallic oxide dust/fume may cause metal fume fever. Repeated or prolonged inhalation of iron oxide dust may lead to the lung disease known as Siderosis. Prolonged and repeated overexposure to dust and fumes can lead to benign pneumoconiosis (stannosis). The effects might be delayed. Heating above the melting point releases metallic oxides which may cause metal fume fever by inhalation. The symptoms are shivering, fever, malaise and muscular pain. Exposure to manganese fume/dust can affect the central nervous system (apathy, drowsiness, weakness and other chronic symptoms such as postural tremors).

Potential environmental effects  Alloys in massive forms present a limited hazard for the environment. The product contains a substance which may cause long-term adverse effects in the environment.

### 3. Composition / Information on Ingredients

<table>
<thead>
<tr>
<th>Components</th>
<th>CAS #</th>
<th>Percent</th>
</tr>
</thead>
<tbody>
<tr>
<td>Copper</td>
<td>7440-50-8</td>
<td>71-90</td>
</tr>
<tr>
<td>Aluminum</td>
<td>7429-90-5</td>
<td>7-16</td>
</tr>
<tr>
<td>Manganese</td>
<td>7439-96-5</td>
<td>0-14</td>
</tr>
<tr>
<td>Iron</td>
<td>7439-89-6</td>
<td>2-6.5</td>
</tr>
<tr>
<td>Nickel</td>
<td>7440-02-0</td>
<td>0-6</td>
</tr>
<tr>
<td>Cobalt</td>
<td>7440-48-4</td>
<td>0-3</td>
</tr>
<tr>
<td>Silicon</td>
<td>7440-21-3</td>
<td>0-1.5</td>
</tr>
<tr>
<td>Zinc</td>
<td>7440-66-6</td>
<td>&lt;0.5</td>
</tr>
<tr>
<td>Tin</td>
<td>7440-31-5</td>
<td>&lt;0.3</td>
</tr>
</tbody>
</table>

**Composition comments**  All concentrations are in percent by weight unless ingredient is a gas. Gas concentrations are in percent by volume.

### 4. First Aid Measures

**First aid procedures**

**Eye contact**  Do not rub eyes. Remove any contact lenses. Flush eyes thoroughly with water, taking care to rinse under eyelids. If irritation persists, continue flushing for 15 minutes, rinsing from time to time under eyelids. If discomfort continues, consult a physician.

**Skin contact**  Contact with dust: Wash skin with soap and water. In case of allergic reaction or other skin disorders: Seek medical attention and bring along these instructions. In case of contact with hot or molten product, cool rapidly with water and seek immediate medical attention. Do not attempt to remove molten product from skin because skin will tear easily. Cuts or abrasions should be treated promptly with thorough cleansing of the affected area.

**Inhalation**  In case of exposure to fumes or particulates: Get medical attention if discomfort persists.

**Ingestion**  Rinse mouth thoroughly if dust is ingested. Only induce vomiting at the instruction of medical personnel. Get medical attention if any discomfort continues.

**Notes to physician**  Treat symptomatically. Symptoms may be delayed.

**General advice**  Get medical attention if any discomfort develops. Seek medical attention for all burns, regardless how minor they may seem. Show this safety data sheet to the doctor in attendance.

### 5. Fire Fighting Measures

**Flammable properties**  Solid metal is not flammable; however, finely divided metallic dust or powder may form an explosive mixture with air. In a fire, ferronickel may form highly toxic substances: iron carbonyl and nickel carbonyl, a known carcinogen.

**Extinguishing media**  
**Suitable extinguishing media**  Special powder against metal fires. Dry sand.

**Unsuitable extinguishing media**  Do not use water or halogenated extinguishing media. Do not use water on molten metal: Explosion hazard could result.

**Protection of firefighters**  
**Specific hazards arising from the chemical**  During fire, gases hazardous to health may be formed.

**Protective equipment and precautions for firefighters**  Self-contained breathing apparatus and full protective clothing must be worn in case of fire. Selection of respiratory protection for fire fighting: follow the general fire precautions indicated in the workplace.

**Fire fighting equipment/instructions**  Move containers from fire area if you can do it without risk.

**Hazardous combustion products**  Metal oxides.
6. Accidental Release Measures

Personal precautions
Ensure adequate ventilation. Avoid inhalation of dust and contact with skin and eyes. Wear protective clothing as described in Section 8 of this safety data sheet.

Environmental precautions
Avoid release to the environment. Do not contaminate water.

Methods for containment
Not applicable.

Methods for cleaning up
Allow spilled material to solidify and scrape up with shovels into a suitable container for recycle or disposal. Collect dust using a vacuum cleaner equipped with HEPA filter. If not possible, gently moisten dust before it is collected with shovel, broom or the like. The vacuum cleaner should be explosion-proofed. Avoid dust formation. This material and its container must be disposed of as hazardous waste.

Other information
Clean up in accordance with all applicable regulations.

7. Handling and Storage

Handling
Welding, burning, sawing, brazing, grinding or machining operations may generate fumes and dusts of metal oxides. Provide adequate ventilation. Avoid contact with sharp edges and hot surfaces. Avoid generation and spreading of dust and fumes. Avoid inhalation of dust and contact with skin and eyes. Avoid contact with hot or molten material. Dust clouds may be explosive under certain conditions. Take precautionary measures against static discharges when there is a risk of dust explosion. Use explosion-proof electrical equipment if airborne dust levels are high. To prevent and minimize fire or explosion risk from static accumulation and discharge, effectively bond and/or ground product transfer system. Wear appropriate personal protective equipment. Do not use water on molten metal. Do not eat, drink or smoke when using the product. Keep the workplace clean. Observe good industrial hygiene practices.

Storage
Keep dry. Store away from incompatible materials.

8. Exposure Controls / Personal Protection

Occupational exposure limits

US. ACGIH Threshold Limit Values

<table>
<thead>
<tr>
<th>Components</th>
<th>Type</th>
<th>Value</th>
<th>Form</th>
</tr>
</thead>
<tbody>
<tr>
<td>Aluminum (7429-90-5)</td>
<td>TWA</td>
<td>1 mg/m³</td>
<td>Respirable fraction.</td>
</tr>
<tr>
<td>Cobalt (7440-48-4)</td>
<td>TWA</td>
<td>0.02 mg/m³</td>
<td></td>
</tr>
<tr>
<td>Copper (7440-50-8)</td>
<td>TWA</td>
<td>1 mg/m³</td>
<td>Dust and mist.</td>
</tr>
<tr>
<td></td>
<td></td>
<td>0.2 mg/m³</td>
<td>Fume.</td>
</tr>
<tr>
<td>Manganese (7439-96-5)</td>
<td>TWA</td>
<td>0.2 mg/m³</td>
<td></td>
</tr>
<tr>
<td>Nickel (7440-02-0)</td>
<td>TWA</td>
<td>1.5 mg/m³</td>
<td>Inhalable fraction.</td>
</tr>
<tr>
<td>Tin (7440-31-5)</td>
<td>TWA</td>
<td>2 mg/m³</td>
<td></td>
</tr>
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</table>

US. OSHA Table Z-1 Limits for Air Contaminants (29 CFR 1910.1000)

<table>
<thead>
<tr>
<th>Components</th>
<th>Type</th>
<th>Value</th>
<th>Form</th>
</tr>
</thead>
<tbody>
<tr>
<td>Aluminum (7429-90-5)</td>
<td>PEL</td>
<td>5 mg/m³</td>
<td>Respirable dust.</td>
</tr>
<tr>
<td></td>
<td></td>
<td>15 mg/m³</td>
<td>Total dust.</td>
</tr>
<tr>
<td>Cobalt (7440-48-4)</td>
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<td>0.1 mg/m³</td>
<td>Dust and fume.</td>
</tr>
<tr>
<td>Copper (7440-50-8)</td>
<td>PEL</td>
<td>1 mg/m³</td>
<td>Dust and mist.</td>
</tr>
<tr>
<td></td>
<td></td>
<td>0.1 mg/m³</td>
<td>Fume.</td>
</tr>
<tr>
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<td>Ceiling</td>
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<td>Fume.</td>
</tr>
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<td>Nickel (7440-02-0)</td>
<td>PEL</td>
<td>1 mg/m³</td>
<td></td>
</tr>
<tr>
<td>Silicon (7440-21-3)</td>
<td>PEL</td>
<td>15 mg/m³</td>
<td>Total dust.</td>
</tr>
<tr>
<td></td>
<td></td>
<td>5 mg/m³</td>
<td>Respirable fraction.</td>
</tr>
<tr>
<td>Tin (7440-31-5)</td>
<td>PEL</td>
<td>2 mg/m³</td>
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Canada. Alberta OELs (Occupational Health & Safety Code, Schedule 1, Table 2)

<table>
<thead>
<tr>
<th>Components</th>
<th>Type</th>
<th>Value</th>
<th>Form</th>
</tr>
</thead>
<tbody>
<tr>
<td>Aluminum (7429-90-5)</td>
<td>TWA</td>
<td>10 mg/m³</td>
<td>Dust.</td>
</tr>
<tr>
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<td>5 mg/m³</td>
<td>Pyrophoric powder.</td>
</tr>
<tr>
<td>Cobalt (7440-48-4)</td>
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<td>0.02 mg/m³</td>
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</tr>
<tr>
<td>Copper (7440-50-8)</td>
<td>TWA</td>
<td>1 mg/m³</td>
<td>Dust and mist.</td>
</tr>
<tr>
<td></td>
<td></td>
<td>0.2 mg/m³</td>
<td>Fume.</td>
</tr>
<tr>
<td>Manganese (7439-96-5)</td>
<td>TWA</td>
<td>0.2 mg/m³</td>
<td></td>
</tr>
<tr>
<td>Nickel (7440-02-0)</td>
<td>TWA</td>
<td>1.5 mg/m³</td>
<td></td>
</tr>
<tr>
<td>Tin (7440-31-5)</td>
<td>TWA</td>
<td>2 mg/m³</td>
<td></td>
</tr>
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</table>
Canada. British Columbia OELs. (Occupational Exposure Limits for Chemical Substances, Occupational Health and Safety Regulation 296/97, as amended)

<table>
<thead>
<tr>
<th>Components</th>
<th>Type</th>
<th>Value</th>
<th>Form</th>
</tr>
</thead>
<tbody>
<tr>
<td>Aluminum (7429-90-5)</td>
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<td>1 mg/m³</td>
<td>Respirable.</td>
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<tr>
<td>Cobalt (7440-48-4)</td>
<td>TWA</td>
<td>0.02 mg/m³</td>
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</tr>
<tr>
<td>Copper (7440-50-8)</td>
<td>TWA</td>
<td>1 mg/m³</td>
<td>Dust and mist.</td>
</tr>
<tr>
<td></td>
<td></td>
<td>0.2 mg/m³</td>
<td>Fume.</td>
</tr>
<tr>
<td>Manganese (7439-96-5)</td>
<td>TWA</td>
<td>0.2 mg/m³</td>
<td></td>
</tr>
<tr>
<td>Nickel (7440-02-0)</td>
<td>TWA</td>
<td>0.05 mg/m³</td>
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</tr>
<tr>
<td>Tin (7440-31-5)</td>
<td>TWA</td>
<td>2 mg/m³</td>
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Canada. Ontario OELs. (Ministry of Labor - Control of Exposure to Biological or Chemical Agents)

<table>
<thead>
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<th>Components</th>
<th>Type</th>
<th>Value</th>
<th>Form</th>
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</thead>
<tbody>
<tr>
<td>Aluminum (7429-90-5)</td>
<td>TWA</td>
<td>5 mg/m³</td>
<td>Welding fume.</td>
</tr>
<tr>
<td></td>
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<td>10 mg/m³</td>
<td>Dust.</td>
</tr>
<tr>
<td>Cobalt (7440-48-4)</td>
<td>TWA</td>
<td>0.02 mg/m³</td>
<td>Dust and fume.</td>
</tr>
<tr>
<td>Copper (7440-50-8)</td>
<td>TWA</td>
<td>0.2 mg/m³</td>
<td>Fume.</td>
</tr>
<tr>
<td></td>
<td></td>
<td>1 mg/m³</td>
<td>Dust and mist.</td>
</tr>
<tr>
<td>Iron (7439-89-6)</td>
<td>TWA</td>
<td>5 mg/m³</td>
<td>Welding fume.</td>
</tr>
<tr>
<td>Manganese (7439-96-5)</td>
<td>TWA</td>
<td>0.2 mg/m³</td>
<td></td>
</tr>
<tr>
<td>Nickel (7440-02-0)</td>
<td>TWA</td>
<td>1 mg/m³</td>
<td>Inhalable</td>
</tr>
<tr>
<td>Silicon (7440-21-3)</td>
<td>TWA</td>
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<td>Total dust.</td>
</tr>
<tr>
<td>Tin (7440-31-5)</td>
<td>TWA</td>
<td>2 mg/m³</td>
<td></td>
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</table>

Canada. Quebec OELS. (Ministry of Labor - Regulation Respecting the Quality of the Work Environment)

<table>
<thead>
<tr>
<th>Components</th>
<th>Type</th>
<th>Value</th>
<th>Form</th>
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</thead>
<tbody>
<tr>
<td>Aluminum (7429-90-5)</td>
<td>TWA</td>
<td>10 mg/m³</td>
<td></td>
</tr>
<tr>
<td></td>
<td></td>
<td>5 mg/m³</td>
<td>Welding fume.</td>
</tr>
<tr>
<td>Cobalt (7440-48-4)</td>
<td>TWA</td>
<td>0.02 mg/m³</td>
<td></td>
</tr>
<tr>
<td>Copper (7440-50-8)</td>
<td>TWA</td>
<td>0.2 mg/m³</td>
<td>Fume.</td>
</tr>
<tr>
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<td></td>
<td>1 mg/m³</td>
<td>Dust and mist.</td>
</tr>
<tr>
<td>Manganese (7439-96-5)</td>
<td>STEL</td>
<td>3 mg/m³</td>
<td>Fume.</td>
</tr>
<tr>
<td></td>
<td>TWA</td>
<td>1 mg/m³</td>
<td>Fume.</td>
</tr>
<tr>
<td></td>
<td></td>
<td>5 mg/m³</td>
<td>Dust.</td>
</tr>
<tr>
<td>Nickel (7440-02-0)</td>
<td>TWA</td>
<td>1 mg/m³</td>
<td></td>
</tr>
<tr>
<td>Silicon (7440-21-3)</td>
<td>TWA</td>
<td>10 mg/m³</td>
<td>Total dust.</td>
</tr>
<tr>
<td>Tin (7440-31-5)</td>
<td>TWA</td>
<td>2 mg/m³</td>
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</table>

Mexico. Occupational Exposure Limit Values

<table>
<thead>
<tr>
<th>Components</th>
<th>Type</th>
<th>Value</th>
<th>Form</th>
</tr>
</thead>
<tbody>
<tr>
<td>Aluminum (7429-90-5)</td>
<td>TWA</td>
<td>5 mg/m³</td>
<td>Pyrophoric powder.</td>
</tr>
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<td></td>
<td>10 mg/m³</td>
<td>Dust.</td>
</tr>
<tr>
<td></td>
<td></td>
<td>5 mg/m³</td>
<td>Welding fume.</td>
</tr>
<tr>
<td>Cobalt (7440-48-4)</td>
<td>TWA</td>
<td>0.1 mg/m³</td>
<td>Dust and fume.</td>
</tr>
<tr>
<td>Copper (7440-50-8)</td>
<td>STEL</td>
<td>2 mg/m³</td>
<td>Dust and mist.</td>
</tr>
<tr>
<td></td>
<td>TWA</td>
<td>2 mg/m³</td>
<td>Fume.</td>
</tr>
<tr>
<td></td>
<td></td>
<td>0.2 mg/m³</td>
<td>Fume.</td>
</tr>
<tr>
<td></td>
<td></td>
<td>1 mg/m³</td>
<td>Dust and mist.</td>
</tr>
<tr>
<td>Manganese (7439-96-5)</td>
<td>STEL</td>
<td>3 mg/m³</td>
<td>Fume.</td>
</tr>
<tr>
<td></td>
<td>TWA</td>
<td>1 mg/m³</td>
<td>Fume.</td>
</tr>
<tr>
<td></td>
<td></td>
<td>0.2 mg/m³</td>
<td></td>
</tr>
<tr>
<td>Nickel (7440-02-0)</td>
<td>TWA</td>
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<td></td>
</tr>
<tr>
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<td>TWA</td>
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<td></td>
</tr>
<tr>
<td>Tin (7440-31-5)</td>
<td>STEL</td>
<td>4 mg/m³</td>
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<tr>
<td></td>
<td>TWA</td>
<td>2 mg/m³</td>
<td></td>
</tr>
</tbody>
</table>

Exposure guidelines

Follow standard monitoring procedures.

Engineering controls

Provide adequate ventilation. Observe Occupational Exposure Limits and minimize the risk of inhalation of dust. Ventilate as needed to control airborne dust. Use explosion-proof ventilation equipment if airborne dust levels are high. Special ventilation should be used to convey finely divided metallic dust generated by grinding, sawing etc., in order to eliminate explosion hazards.
Personal protective equipment

Eye / face protection
Wear dust-resistant safety goggles where there is danger of eye contact. In addition to safety
glasses or goggles, a welding helmet with appropriate shaded shield is required during welding,
burning, or brazing. A face shield is recommended, in addition to safety glasses or goggles,
during sawing, grinding, or machining.

Skin protection
Wear suitable protective gloves to prevent cuts and abrasions. When material is heated, wear
gloves to protect against thermal burns. Suitable gloves can be recommended by the glove
supplier. Wear suitable protective clothing.

Respiratory protection
When engineering controls are not sufficient to lower exposure levels below the applicable
exposure limit, use a NIOSH approved respirator for dusts. A respiratory protection program that
meets OSHA's 29 CFR 1910.134 and ANSI Z88.2 requirements must be followed whenever work
place conditions warrant a respirator's use. Seek advice from local supervisor. In case of
inadequate ventilation or risk of inhalation of dust, use suitable respiratory equipment with particle
filter.

General hygiene considerations
Always observe good personal hygiene measures, such as washing after handling the material
and before eating, drinking, and/or smoking. Routinely wash work clothing and protective
equipment to remove contaminants. Contaminated uniforms should be laundered separately from
other clothing to prevent potential cross-contamination. If possible, an industrial laundry service
should be used to eliminate the possibility of contaminating the home environment. Handle in
accordance with good industrial hygiene and safety practices. Observe any medical surveillance
requirements.

9. Physical & Chemical Properties

Appearance
Shapes, Solids, Tubes & Turnings.

Color
Yellow to red.

Odor
None.

Odor threshold
Not available.

Physical state
Solid.

Form

pH
Unknown.

Melting point
1814 - 1929.2 °F (990 - 1054 °C)

Freezing point
Not available.

Boiling point
Not available.

Flash point
Not available.

Evaporation rate
Not available.

Flammability limits in air, upper, % by volume
Not available.

Flammability limits in air, lower, % by volume
Not available.

Vapor pressure
Not available.

Vapor density
Not available.

Specific gravity
7.5 - 9

Solubility (water)
Insoluble.

Partition coefficient
(n-octanol/water)
Not available.

Auto-ignition temperature
Not available.

Decomposition temperature
Not available.

Bulk density
0.27 - 0.323 lb/in³ @ 68 F

10. Chemical Stability & Reactivity Information

Chemical stability
Massive metal is stable and non reactive under normal conditions of use, storage and transport.

Conditions to avoid
Contact with incompatible materials. Contact with acids will release flammable hydrogen gas.
Avoid dust formation. Dust clouds may be explosive under certain conditions.

Incompatible materials
Sulphur.

Hazardous decomposition products
Welding, burning, sawing, brazing, grinding or machining operations may generate dusts and
fumes of metal oxides.
Possibility of hazardous reactions

Hazardous polymerization does not occur. Hot molten material will react violently with water resulting in spattering and fuming.

11. Toxicological Information

Toxicological data

Components

Test Results

Silicon (7440-21-3)

Acute Oral LD50 Rat: 3150 mg/kg

Acute effects

Acute exposure to cobalt metal, dust, and fume may cause irritation of skin and eyes. In sensitized individuals, exposure causes an asthma-like attack, with wheezing, bronchospasm, and dyspnea. Ingestion of cobalt may cause nausea, vomiting, diarrhea, and a sensation of hotness. High concentrations of freshly formed fumes/dusts of metal oxides can produce symptoms of metal fume fever.

Local effects

May cause irritation through mechanical abrasion.

Sensitization

May cause sensitization by inhalation and skin contact.

Chronic effects

Harmful: danger of serious damage to health by prolonged exposure through inhalation. Chronic inhalation of high concentrations of iron oxide fumes or dust may lead to benign pneumoconiosis (siderosis). Prolonged and repeated overexposure to dust and fumes can lead to benign pneumoconiosis (stannosis). Chronic exposure to breathing low levels of manganese dust or fume over a long period of time can result in "manganism," a disease of the central nervous system similar to Parkinson’s Disease, gait impairment, muscle spasms and behavioral changes. Chronic inhalation of metallic oxide dust/fume may cause metal fume fever.

Carcinogenicity

Possible cancer hazard - may cause cancer based on animal data.

ACGIH Carcinogens

Aluminum (CAS 7429-90-5) A4 Not classifiable as a human carcinogen.
Cobalt (CAS 7440-48-4) A3 Confirmed animal carcinogen with unknown relevance to humans.
Nickel (CAS 7440-02-0) A5 Not suspected as a human carcinogen.

IARC Monographs. Overall Evaluation of Carcinogenicity

Cobalt (CAS 7440-48-4) 2B Possibly carcinogenic to humans.
Nickel (CAS 7440-02-0) 2B Possibly carcinogenic to humans.

US NTP Report on Carcinogens: Anticipated carcinogen

Nickel (CAS 7440-02-0) Anticipated carcinogen.

US NTP Report on Carcinogens: Known carcinogen

Nickel (CAS 7440-02-0) Known carcinogen.

Epidemiology

Based on epidemiological studies, pre-existing pulmonary disorders may be aggravated by prolonged exposure to high concentrations of metal dust or fumes. Pre-existing skin conditions including dermatitis might be aggravated by exposure to this product.

Mutagenicity

Suspected of causing genetic defects.

Neurological effects

Exposure to manganese fume/dust can affect the central nervous system (apathy, drowsiness, weakness and other chronic symptoms such as postural tremors).

Reproductive effects

In experimental animal studies, cobalt produces adverse developmental effects at doses that produce maternal toxicity. There are no human data on cobalt exposure during pregnancy.

Teratogenicity

Nickel: Has shown teratogenic effects in laboratory animals.

Symptoms and target organs


Further information

Welding or plasma arc cutting of metal and alloys can generate ozone, nitric oxides and ultraviolet radiation. Ozone overexposure may result in mucous membrane irritation or pulmonary discomfort. UV radiation can cause skin erythema and welders flash.

12. Ecological Information

Ecotoxicity

Alloys in massive forms present a limited hazard for the environment. The product contains a substance which may cause long-term adverse effects in the environment.

Persistence and degradability

The product is not biodegradable.

Bioaccumulation / Accumulation

The product contains potentially bioaccumulating substances.

Partition coefficient (n-octanol/water)

Not available.
Mobility in environmental media

Alloys in massive forms are not mobile in the environment.

13. Disposal Considerations

Waste codes
Not regulated.

Disposal instructions
This material and its container must be disposed of as hazardous waste. Dispose in accordance with all applicable regulations.

Waste from residues / unused products
Recover and recycle, if practical. Solid metal and alloys in the form of particles may be reactive. Its hazardous characteristics, including fire and explosion, should be determined prior to disposal.

Contaminated packaging
Not applicable.

14. Transport Information

DOT
Not regulated as dangerous goods.

IATA
Not regulated as dangerous goods.

IMDG
Not regulated as dangerous goods.

TDG
Not regulated as dangerous goods.

15. Regulatory Information

US federal regulations
This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200. All components are on the U.S. EPA TSCA Inventory List.

TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)
Not regulated.

US EPCRA (SARA Title III) Section 313 - Toxic Chemical: De minimis concentration

<table>
<thead>
<tr>
<th>Substance</th>
<th>Concentration</th>
</tr>
</thead>
<tbody>
<tr>
<td>Aluminum (CAS 7429-90-5)</td>
<td>1.0 %</td>
</tr>
<tr>
<td>Cobalt (CAS 7440-48-4)</td>
<td>0.1 %</td>
</tr>
<tr>
<td>Copper (CAS 7440-50-8)</td>
<td>1.0 %</td>
</tr>
<tr>
<td>Manganese (CAS 7439-96-5)</td>
<td>1.0 %</td>
</tr>
<tr>
<td>Nickel (CAS 7440-02-0)</td>
<td>0.1 %</td>
</tr>
<tr>
<td>Zinc (CAS 7440-66-6)</td>
<td>1.0 %</td>
</tr>
</tbody>
</table>

US EPCRA (SARA Title III) Section 313 - Toxic Chemical: Listed substance

<table>
<thead>
<tr>
<th>Substance</th>
<th>Listed</th>
</tr>
</thead>
<tbody>
<tr>
<td>Aluminum (CAS 7429-90-5)</td>
<td>Listed.</td>
</tr>
<tr>
<td>Copper (CAS 7440-50-8)</td>
<td>Listed.</td>
</tr>
<tr>
<td>Manganese (CAS 7439-96-5)</td>
<td>Listed.</td>
</tr>
<tr>
<td>Nickel (CAS 7440-02-0)</td>
<td>Listed.</td>
</tr>
<tr>
<td>Zinc (CAS 7440-66-6)</td>
<td>Listed.</td>
</tr>
</tbody>
</table>

CERCLA (Superfund) reportable quantity (lbs) (40 CFR 302.4)

<table>
<thead>
<tr>
<th>Substance</th>
<th>Quantity</th>
</tr>
</thead>
<tbody>
<tr>
<td>Copper</td>
<td>5000</td>
</tr>
<tr>
<td>Nickel</td>
<td>100</td>
</tr>
<tr>
<td>Zinc</td>
<td>1000</td>
</tr>
</tbody>
</table>

Superfund Amendments and Reauthorization Act of 1986 (SARA)

<table>
<thead>
<tr>
<th>Hazard categories</th>
<th>Immediate Hazard - Yes</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>Delayed Hazard - Yes</td>
</tr>
<tr>
<td></td>
<td>Fire Hazard - No</td>
</tr>
<tr>
<td></td>
<td>Pressure Hazard - No</td>
</tr>
<tr>
<td></td>
<td>Reactivity Hazard - Yes</td>
</tr>
</tbody>
</table>

Section 302 extremely hazardous substance (40 CFR 355, Appendix A)

No

Section 311/312 (40 CFR 370)

Yes

Drug Enforcement Administration (DEA) (21 CFR 1308.11-15)

Not controlled
This product has been classified in accordance with hazard criteria of the Controlled Products Regulations and the MSDS contains all the information required by the Controlled Products Regulations.

**WHMIS status**
Controlled

**WHMIS classification**
D2A - Other Toxic Effects-VERY TOXIC
D2B - Other Toxic Effects-TOXIC

**WHMIS labeling**

### Inventory status

<table>
<thead>
<tr>
<th>Country(s) or region</th>
<th>Inventory name</th>
<th>On inventory (yes/no)*</th>
</tr>
</thead>
<tbody>
<tr>
<td>Australia</td>
<td>Australian Inventory of Chemical Substances (AICS)</td>
<td>Yes</td>
</tr>
<tr>
<td>Canada</td>
<td>Domestic Substances List (DSL)</td>
<td>Yes</td>
</tr>
<tr>
<td>Canada</td>
<td>Non-Domestic Substances List (NDSL)</td>
<td>No</td>
</tr>
<tr>
<td>China</td>
<td>Inventory of Existing Chemical Substances in China (IECSC)</td>
<td>Yes</td>
</tr>
<tr>
<td>Europe</td>
<td>European Inventory of Existing Commercial Chemical Substances (EINECS)</td>
<td>Yes</td>
</tr>
<tr>
<td>Europe</td>
<td>European List of Notified Chemical Substances (ELINCS)</td>
<td>No</td>
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<tr>
<td>Japan</td>
<td>Inventory of Existing and New Chemical Substances (ENCS)</td>
<td>No</td>
</tr>
<tr>
<td>Korea</td>
<td>Existing Chemicals List (ECL)</td>
<td>Yes</td>
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<td>New Zealand</td>
<td>New Zealand Inventory</td>
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</tr>
<tr>
<td>Philippines</td>
<td>Philippine Inventory of Chemicals and Chemical Substances (PICCS)</td>
<td>Yes</td>
</tr>
<tr>
<td>United States &amp; Puerto Rico</td>
<td>Toxic Substances Control Act (TSCA) Inventory</td>
<td>Yes</td>
</tr>
</tbody>
</table>

*A “Yes” indicates that all components of this product comply with the inventory requirements administered by the governing country(s)*

**State regulations**

**WARNING:** This product contains a chemical known to the State of California to cause cancer.

**US - California Hazardous Substances (Director’s): Listed substance**
- Aluminum (CAS 7429-90-5) Listed.
- Cobalt (CAS 7440-48-4) Listed.
- Copper (CAS 7440-50-8) Listed.
- Manganese (CAS 7439-96-5) Listed.
- Nickel (CAS 7440-02-0) Listed.
- Tin (CAS 7440-31-5) Listed.
- Zinc (CAS 7440-66-6) Listed.

**US - California Proposition 65 - Carcinogens & Reproductive Toxicity (CRT): Listed substance**
- Cobalt (CAS 7440-48-4) Listed.
- Nickel (CAS 7440-02-0) Listed.

**US - California Proposition 65 - CRT: Listed date/Carcinogenic substance**
- Cobalt (CAS 7440-48-4) Listed: July 1, 1992 Carcinogenic.
- Nickel (CAS 7440-02-0) Listed: October 1, 1989 Carcinogenic.

**US - Massachusetts RTK - Substance: Listed substance**
- Aluminum (CAS 7429-90-5) Listed.
- Cobalt (CAS 7440-48-4) Listed.
- Copper (CAS 7440-50-8) Listed.
- Manganese (CAS 7439-96-5) Listed.
- Nickel (CAS 7440-02-0) Listed.
- Silicon (CAS 7440-21-3) Listed.
- Tin (CAS 7440-31-5) Listed.
- Zinc (CAS 7440-66-6) Listed.

**US - New Jersey Community RTK (EHS Survey): Reportable threshold**
- Aluminum (CAS 7429-90-5) 500 LBS
- Copper (CAS 7440-50-8) 500 LBS
- Manganese (CAS 7439-96-5) 500 LBS
- Nickel (CAS 7440-02-0) 500 LBS
- Zinc (CAS 7440-66-6) 500 LBS
US - New Jersey RTK - Substances: Listed substance

- Aluminum (CAS 7429-90-5) Listed.
- Copper (CAS 7440-50-8) Listed.
- Manganese (CAS 7439-96-5) Listed.
- Nickel (CAS 7440-02-0) Listed.
- Silicon (CAS 7440-21-3) Listed.
- Tin (CAS 7440-31-5) Listed.
- Zinc (CAS 7440-66-6) Listed.

US - Pennsylvania RTK - Hazardous Substances: All compounds of this substance are considered environmental hazards

- Cobalt (CAS 7440-48-4) LISTED
- Copper (CAS 7440-50-8) LISTED
- Manganese (CAS 7439-96-5) LISTED
- Nickel (CAS 7440-02-0) LISTED
- Zinc (CAS 7440-66-6) LISTED

US - Pennsylvania RTK - Hazardous Substances: Listed substance

- Aluminum (CAS 7429-90-5) Listed.
- Cobalt (CAS 7440-48-4) Listed.
- Copper (CAS 7440-50-8) Listed.
- Manganese (CAS 7439-96-5) Listed.
- Nickel (CAS 7440-02-0) Listed.
- Silicon (CAS 7440-21-3) Listed.
- Tin (CAS 7440-31-5) Listed.
- Zinc (CAS 7440-66-6) Listed.

US - Pennsylvania RTK - Hazardous Substances: Special hazard

- Nickel (CAS 7440-02-0) Special hazard.

16. Other Information

- Recommended use: Manufacturing
- Recommended restrictions: Use in accordance with supplier's recommendations.
- Further information: HMIS® is a registered trade and service mark of the NPCA.
- Other information: None known.

HMIS® ratings
- Health: 2*
- Flammability: 0
- Physical hazard: 2
- Personal protection: X

NFPA ratings
- Health: 2
- Flammability: 0
- Instability: 0
- Special hazards: W

Disclaimer: The information in this MSDS was obtained from industry sources that we believe to be reliable. However, the information is provided without any representation or warranty, expressed or implied regarding the accuracy or correctness. The conditions or methods of handling, storage, use, and disposal of the product are beyond our control and may be beyond our knowledge. For this and other reasons, we do not assume responsibility and expressly disclaim liability for loss, damage, or expense arising out of or in any way connected with the handling, storage, use, or disposal of the product.

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